



SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form : Mixture
Trade name : CEM 3021 ClearFix Flüssigkeit
Product code : CEM075/076

1.2. Relevant identified uses of the substance or mixture and uses advised against

1.2.1. Relevant identified uses

Main use category : Professional use
Use of the substance/mixture : Sample preparation for metallography

1.2.2. Uses advised against

No additional information available

1.3. Details of the supplier of the safety data sheet

Cloeren Technology GmbH
In Petersholz 44
DE- 41844 Wegberg
Germany
T 02432/8902510 - F 02432/8902519
info@cloeren.de - www.cloeren.de

1.4. Emergency telephone number

Country	Organisation/Company	Address	Emergency number	Comment
Germany	Giftinformationszentrum-Nord der Länder Bremen, Hamburg, Niedersachsen und Schleswig-Holstein (GIZ-Nord) Universitätsmedizin Göttingen - Georg-August-Universität	Robert-Koch Straße 40 37075	+49 (0) 551 19240	

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Flammable liquids, Category 2 H225
Skin corrosion/irritation, Category 2 H315
Skin sensitisation, Category 1 H317
Specific target organ toxicity — Single exposure, Category 3, Respiratory tract irritation H335
Hazardous to the aquatic environment — Chronic Hazard, Category 4 H413
Full text of H- and EUH-statements: see section 16

Adverse physicochemical, human health and environmental effects

Highly flammable liquid and vapour. May cause respiratory irritation. Causes skin irritation. May cause an allergic skin reaction. Harmful to aquatic life with long lasting effects.

2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms (CLP) :



CEM 3021 ClearFix Flüssigkeit

Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

	GHS02	GHS07
Signal word (CLP)	: Danger	
Hazard statements (CLP)	: H225 - Highly flammable liquid and vapour. H315 - Causes skin irritation. H317 - May cause an allergic skin reaction. H335 - May cause respiratory irritation. H413 - May cause long lasting harmful effects to aquatic life.	
Precautionary statements (CLP)	: P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. P280 - Wear protective gloves, protective clothing, eye protection, face protection. P303+P361+P353 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower. P405 - Store locked up. P501 - Dispose of contents and container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation.	

2.3. Other hazards

Contains no PBT/vPvB substances $\geq 0.1\%$ assessed in accordance with REACH Annex XIII

Other information	: Hazardous components for labeling: Isobutylmethacrylat. N,N-Bis(2-hydroxyethyl)-p-toluidin.
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SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Comments : Mixture of the substances listed below with harmless additives

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Isobutylmethacrylat	CAS-No.: 97-86-9 EC-No.: 202-613-0 EC Index-No.: 607-113-00-X	> 30	Flam. Liq. 3, H226 STOT SE 3, H335 Skin Irrit. 2, H315 Skin Sens. 1B, H317
N,N-Bis(2-hydroxyethyl)-p-toluidin	CAS-No.: 3077-12-1 EC-No.: 221-359-1	5 – 15	Acute Tox. 4 (Oral), H302 Skin Corr. 1C, H314 Eye Dam. 1, H318

Full text of H- and EUH-statements: see section 16

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures general	: Call a poison center or a doctor if you feel unwell.
First-aid measures after inhalation	: Remove person to fresh air and keep comfortable for breathing. Call a poison center or a doctor if you feel unwell.
First-aid measures after skin contact	: Rinse skin with water/shower. Take off immediately all contaminated clothing. If skin irritation or rash occurs: Get medical advice/attention.
First-aid measures after eye contact	: Rinse eyes with water as a precaution.
First-aid measures after ingestion	: Call a poison center or a doctor if you feel unwell.

CEM 3021 ClearFix Flüssigkeit

Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects after inhalation : May cause respiratory irritation.
Symptoms/effects after skin contact : Irritation. May cause an allergic skin reaction.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media : Water spray. Dry powder. Foam. Carbon dioxide.

5.2. Special hazards arising from the substance or mixture

Fire hazard : Highly flammable liquid and vapour.
Hazardous decomposition products in case of fire : Toxic fumes may be released.

5.3. Advice for firefighters

Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

Emergency procedures : Ventilate spillage area. No open flames, no sparks, and no smoking. Avoid breathing dust/fume/gas/mist/vapours/spray. Avoid contact with skin and eyes.

6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up : Take up liquid spill into absorbent material. Notify authorities if product enters sewers or public waters.

Other information : Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Ground/bond container and receiving equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Flammable vapours may accumulate in the container. Use explosion-proof equipment. Wear personal protective equipment. Use only outdoors or in a well-ventilated area. Avoid breathing dust/fume/gas/mist/vapours/spray. Avoid contact with skin and eyes.

Hygiene measures : Wash contaminated clothing before reuse. Contaminated work clothing should not be allowed out of the workplace. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

CEM 3021 ClearFix Flüssigkeit

Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

7.2. Conditions for safe storage, including any incompatibilities

Technical measures	: Ground/bond container and receiving equipment.
Storage conditions	: Store in a well-ventilated place. Keep cool. Keep container tightly closed. Store locked up.
Storage area	: storage class 3.

7.3. Specific end use(s)

No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

8.1.1 National occupational exposure and biological limit values

No additional information available

8.1.2. Recommended monitoring procedures

No additional information available

8.1.3. Air contaminants formed

No additional information available

8.1.4. DNEL and PNEC

No additional information available

8.1.5. Control banding

No additional information available

8.2. Exposure controls

8.2.1. Appropriate engineering controls

Appropriate engineering controls:

Ensure good ventilation of the work station.

8.2.2. Personal protection equipment

Personal protective equipment symbol(s):



8.2.2.1. Eye and face protection

Eye protection:

Safety glasses

8.2.2.2. Skin protection

Skin and body protection:

Wear suitable protective clothing

CEM 3021 ClearFix Flüssigkeit

Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

Hand protection:

The glove material must be impermeable and resistant to the product / the substance / the be preparation.

Selection of the glove material taking into account the penetration times, permeation rates and the

Degradation. Recommendation:

uvex u-chem 3000 (DIN EN 374)

Material: nitrile rubber

Material thickness: 0.5 mm

Value for the permeation:> 120 min (level 4)

Recommendation:

uvex u-fit strong N2000 (DIN EN 374)

Material: nitrile rubber

Material thickness: 0.2 mm

Value for the permeation:> 30 min (level 2)

8.2.2.3. Respiratory protection

Respiratory protection:

Ensure adequate ventilation or use a air extraction. No respiratory protection is required with normal use.

8.2.2.4. Thermal hazards

No additional information available

8.2.3. Environmental exposure controls

Environmental exposure controls:

Avoid release to the environment.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Colour	: Colourless.
Odour	: ester-like.
Odour threshold	: No data available
pH	: No data available
Relative evaporation rate (butylacetate=1)	: No data available
Melting point	: Not applicable
Freezing point	: No data available
Boiling point	: 155 °C Isobutylmethacrylat
Flash point	: 42 °C Isobutylmethacrylat
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Flammability (solid, gas)	: Not applicable
Vapour pressure	: No data available
Relative vapour density at 20 °C	: No data available
Relative density	: No data available
Density	: 0.9 g/cm ³
Solubility	: No data available
Partition coefficient n-octanol/water (Log Pow)	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosive properties	: Product is not explosive.
Oxidising properties	: Not self-igniting.
Explosive limits	:

9.2. Other information

No additional information available

CEM 3021 ClearFix Flüssigkeit

Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

SECTION 10: Stability and reactivity

10.1. Reactivity

Highly flammable liquid and vapour.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

Avoid contact with hot surfaces. Heat. No flames, no sparks. Eliminate all sources of ignition.

10.5. Incompatible materials

No additional information available

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity (oral) : Not classified
Acute toxicity (dermal) : Not classified
Acute toxicity (inhalation) : Not classified

Isobutylmethacrylat (97-86-9)	
LD50 oral rat	9590 mg/kg bodyweight Animal: rat, Guideline: other: "Appraisal of the safety of chemicals in foods, drugs and cosmetics," by the Staff of the Division of Pharmacology, FDA, (1959)

N,N-Bis(2-hydroxyethyl)-p-toluidin (3077-12-1)	
LD50 oral rat	959 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 401 (Acute Oral Toxicity), Remarks on results: other:
LD50 dermal rat	> 2000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 402 (Acute Dermal Toxicity), Guideline: EU Method B.3 (Acute Toxicity (Dermal)), Guideline: EPA OPPTS 870.1200 (Acute Dermal Toxicity), Guideline: other:

Skin corrosion/irritation : Causes skin irritation.

N,N-Bis(2-hydroxyethyl)-p-toluidin (3077-12-1)	
pH	9 – 11

Serious eye damage/irritation : Not classified

N,N-Bis(2-hydroxyethyl)-p-toluidin (3077-12-1)	
pH	9 – 11

Respiratory or skin sensitisation : May cause an allergic skin reaction.
Germ cell mutagenicity : Not classified
Carcinogenicity : Not classified
Reproductive toxicity : Not classified
STOT-single exposure : May cause respiratory irritation.

Isobutylmethacrylat (97-86-9)	
STOT-single exposure	May cause respiratory irritation.

STOT-repeated exposure : Not classified

CEM 3021 ClearFix Flüssigkeit

Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

Isobutylmethacrylat (97-86-9)	
LOAEC (inhalation, rat, gas, 90 days)	952 ppm Animal: rat, Guideline: OECD Guideline 412 (Subacute Inhalation Toxicity: 28-Day Study)
NOAEL (oral, rat, 90 days)	120 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)
N,N-Bis(2-hydroxyethyl)-p-toluidin (3077-12-1)	
NOAEL (oral, rat, 90 days)	100 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 407 (Repeated Dose 28-Day Oral Toxicity Study in Rodents), Guideline: EU Method B.7 (Repeated Dose (28 Days) Toxicity (Oral)), Guideline: other:

Aspiration hazard : Not classified

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general : Harmful to aquatic life with long lasting effects.
Hazardous to the aquatic environment, short-term (acute) : Not classified
Hazardous to the aquatic environment, long-term (chronic) : May cause long lasting harmful effects to aquatic life.
Not rapidly degradable

Isobutylmethacrylat (97-86-9)	
LC50 - Fish [1]	20 mg/l Test organisms (species): Oncorhynchus mykiss (previous name: Salmo gairdneri)
EC50 - Crustacea [1]	> 29 mg/l Test organisms (species): Daphnia magna
EC50 96h - Algae [1]	14 mg/l Test organisms (species): Pseudokirchneriella subcapitata (previous names: Raphidocelis subcapitata, Selenastrum capricornutum)
N,N-Bis(2-hydroxyethyl)-p-toluidin (3077-12-1)	
LC50 - Fish [1]	> 100 mg/l Test organisms (species): Cyprinus carpio
EC50 - Crustacea [1]	48 mg/l Test organisms (species): Daphnia magna
EC50 72h - Algae [1]	> 100 mg/l Test organisms (species): Pseudokirchneriella subcapitata (previous names: Raphidocelis subcapitata, Selenastrum capricornutum)

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

No additional information available

12.4. Mobility in soil

No additional information available

12.5. Results of PBT and vPvB assessment

No additional information available

12.6. Other adverse effects

No additional information available

CEM 3021 ClearFix Flüssigkeit

Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830






SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.
Additional information : Flammable vapours may accumulate in the container.

SECTION 14: Transport information

In accordance with ADR / IMDG / IATA / ADN / RID

ADR	IMDG	IATA	ADN	RID
14.1. UN number				
UN 2283	UN 2283	UN 2283	UN 2283	UN 2283
14.2. UN proper shipping name				
ISOBUTYL METHACRYLATE, STABILIZED	ISOBUTYL METHACRYLATE, STABILIZED	Isobutyl methacrylate, stabilized	ISOBUTYL METHACRYLATE, STABILIZED	ISOBUTYL METHACRYLATE, STABILIZED
Transport document description				
UN 2283 ISOBUTYL METHACRYLATE, STABILIZED (), 3, III, (D/E)	UN 2283 ISOBUTYL METHACRYLATE, STABILIZED, 3, III (49°C c.c.)	UN 2283 Isobutyl methacrylate, stabilized, 3, III	UN 2283 ISOBUTYL METHACRYLATE, STABILIZED, 3, III	UN 2283 ISOBUTYL METHACRYLATE, STABILIZED, 3, III
14.3. Transport hazard class(es)				
3	3	3	3	3
				
14.4. Packing group				
III	III	III	III	III
14.5. Environmental hazards				
Dangerous for the environment: No	Dangerous for the environment: No Marine pollutant: No	Dangerous for the environment: No	Dangerous for the environment: No	Dangerous for the environment: No
No supplementary information available				

14.6. Special precautions for user

Overland transport

Classification code (ADR) : F1
Special provisions (ADR) : 386
Limited quantities (ADR) : 5I
Excepted quantities (ADR) : E1
Packing instructions (ADR) : P001, IBC03, LP01, R001
Mixed packing provisions (ADR) : MP19
Portable tank and bulk container instructions (ADR) : T2
Portable tank and bulk container special provisions (ADR) : TP1
Tank code (ADR) : LGBF
Vehicle for tank carriage : FL
Transport category (ADR) : 3
Special provisions for carriage - Packages (ADR) : V8, V12
Special provisions for carriage - Operation (ADR) : S2, S4

CEM 3021 ClearFix Flüssigkeit

Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

Hazard identification number (Kemler No.) : 39
Orange plates :



Tunnel restriction code (ADR) : D/E

Transport by sea

Special provisions (IMDG) : 386
Limited quantities (IMDG) : 5 L
Excepted quantities (IMDG) : E1
Packing instructions (IMDG) : P001, LP01
IBC packing instructions (IMDG) : IBC03
Tank instructions (IMDG) : T2
Tank special provisions (IMDG) : TP1
EmS-No. (Fire) : F-E
EmS-No. (Spillage) : S-D
Stowage category (IMDG) : C
Stowage and handling (IMDG) : SW1
Flash point (IMDG) : 49°C c.c.
Properties and observations (IMDG) : Colourless liquid. Flashpoint: 49°C c.c. Immiscible with water. Irritating to skin, eyes and mucous membranes.

Air transport

PCA Excepted quantities (IATA) : E1
PCA Limited quantities (IATA) : Y344
PCA limited quantity max net quantity (IATA) : 10L
PCA packing instructions (IATA) : 355
PCA max net quantity (IATA) : 60L
CAO packing instructions (IATA) : 366
CAO max net quantity (IATA) : 220L
ERG code (IATA) : 3L

Inland waterway transport

Classification code (ADN) : F1
Special provisions (ADN) : 386
Limited quantities (ADN) : 5 L
Excepted quantities (ADN) : E1
Equipment required (ADN) : PP, EX, A
Ventilation (ADN) : VE01
Number of blue cones/lights (ADN) : 0

Rail transport

Classification code (RID) : F1
Special provisions (RID) : 386
Limited quantities (RID) : 5L
Excepted quantities (RID) : E1
Packing instructions (RID) : P001, IBC03, LP01, R001
Mixed packing provisions (RID) : MP19
Portable tank and bulk container instructions (RID) : T2
Portable tank and bulk container special provisions (RID) : TP1
Tank codes for RID tanks (RID) : LGBF
Transport category (RID) : 3
Special provisions for carriage – Packages (RID) : W12
Colis express (express parcels) (RID) : CE4
Hazard identification number (RID) : 39

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable

CEM 3021 ClearFix Flüssigkeit

Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. EU-Regulations

REACH Annex XVII (Restriction List)

Contains no REACH substances with Annex XVII restrictions

REACH Annex XIV (Authorisation List)

Contains no REACH Annex XIV substances

REACH Candidate List (SVHC)

Contains no substance on the REACH candidate list

PIC Regulation (Prior Informed Consent)

Contains no substance subject to Regulation (EU) No 649/2012 of the European Parliament and of the Council of 4 July 2012 concerning the export and import of hazardous chemicals.

POP Regulation (Persistent Organic Pollutants)

Contains no substance subject to Regulation (EU) No 2019/1021 of the European Parliament and of the Council of 20 June 2019 on persistent organic pollutants

Ozone Regulation (1005/2009)

Contains no substance subject to REGULATION (EU) No 1005/2009 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 16 September 2009 on substances that deplete the ozone layer.

Explosives Precursors Regulation (2019/1148)

Contains no substance subject to Regulation (EU) 2019/1148 of the European Parliament and of the Council of 20 June 2019 on the marketing and use of explosives precursors.

Drug Precursors Regulation (273/2004)

Contains no substance subject to Regulation (EC) 273/2004 of the European Parliament and of the Council of 11 February 2004 on the manufacture and the placing on market of certain substances used in the illicit manufacture of narcotic drugs and psychotropic substances.

15.1.2. National regulations

Germany

Employment restrictions : Observe restrictions according Act on the Protection of Working Mothers (MuSchG).
Observe restrictions according Act on the Protection of Young People in Employment (JArbSchG).

Water hazard class (WGK) : WGK 2, Significantly hazardous to water (Classification according to AwSV, Annex 1).

Storage class (LGK, TRGS 510) : LGK 3 - Flammable liquids.

Hazardous Incident Ordinance (12. BImSchV) : Is not subject of the Hazardous Incident Ordinance (12. BImSchV)

15.2. Chemical safety assessment

No chemical safety assessment has been carried out

SECTION 16: Other information

Abbreviations and acronyms:

ADN	European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road
ATE	Acute Toxicity Estimate
BCF	Bioconcentration factor
BLV	Biological limit value
BOD	Biochemical oxygen demand (BOD)
COD	Chemical oxygen demand (COD)

CEM 3021 ClearFix Flüssigkeit

Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

Abbreviations and acronyms:	
DMEL	Derived Minimal Effect level
DNEL	Derived-No Effect Level
EC-No.	European Community number
EC50	Median effective concentration
EN	European Standard
IARC	International Agency for Research on Cancer
IATA	International Air Transport Association
IMDG	International Maritime Dangerous Goods
LC50	Median lethal concentration
LD50	Median lethal dose
LOAEL	Lowest Observed Adverse Effect Level
NOAEC	No-Observed Adverse Effect Concentration
NOAEL	No-Observed Adverse Effect Level
NOEC	No-Observed Effect Concentration
OECD	Organisation for Economic Co-operation and Development
OEL	Occupational Exposure Limit
PBT	Persistent Bioaccumulative Toxic
PNEC	Predicted No-Effect Concentration
RID	Regulations concerning the International Carriage of Dangerous Goods by Rail
SDS	Safety Data Sheet
STP	Sewage treatment plant
ThOD	Theoretical oxygen demand (ThOD)
TLM	Median Tolerance Limit
VOC	Volatile Organic Compounds
CAS-No.	Chemical Abstract Service number
N.O.S.	Not Otherwise Specified
vPvB	Very Persistent and Very Bioaccumulative
ED	Endocrine disrupting properties

Full text of H- and EUH-statements:	
Acute Tox. 4 (Oral)	Acute toxicity (oral), Category 4
Eye Dam. 1	Serious eye damage/eye irritation, Category 1
Flam. Liq. 3	Flammable liquids, Category 3
H225	Highly flammable liquid and vapour.
H226	Flammable liquid and vapour.
H302	Harmful if swallowed.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.

CEM 3021 ClearFix Flüssigkeit

Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

Full text of H- and EUH-statements:	
H318	Causes serious eye damage.
H335	May cause respiratory irritation.
H413	May cause long lasting harmful effects to aquatic life.
Skin Corr. 1C	Skin corrosion/irritation, Category 1, Sub-Category 1C
Skin Irrit. 2	Skin corrosion/irritation, Category 2
Skin Sens. 1B	Skin sensitisation, category 1B
STOT SE 3	Specific target organ toxicity — Single exposure, Category 3, Respiratory tract irritation

The classification complies with : ATP 12

Safety Data Sheet (SDS), EU

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.