



SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form : Mixture
Trade name : CT Epoknet
Product code : CT-Epo001

1.2. Relevant identified uses of the substance or mixture and uses advised against

1.2.1. Relevant identified uses

Main use category : Professional use
Use of the substance/mixture : Sample preparation for metallography

1.2.2. Uses advised against

No additional information available

1.3. Details of the supplier of the safety data sheet

Cloeren Technology GmbH
In Petersholz 44
DE- 41844 Wegberg
Germany
T 02432/8902510 - F 02432/8902519
info@cloeren.de - www.cloeren.de

1.4. Emergency telephone number

Country	Organisation/Company	Address	Emergency number	Comment
Germany	Giftinformationszentrum-Nord der Länder Bremen, Hamburg, Niedersachsen und Schleswig-Holstein (GIZ-Nord) Universitätsmedizin Göttingen - Georg-August-Universität	Robert-Koch Straße 40 37075	+49 (0) 551 19240	

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Skin corrosion/irritation, Category 2 H315
Serious eye damage/eye irritation, Category 2 H319
Skin sensitisation, Category 1 H317
Full text of H- and EUH-statements: see section 16

Adverse physicochemical, human health and environmental effects

Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation.

2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms (CLP) :



GHS07

Signal word (CLP)

: Warning

CT Epoknet

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

Hazard statements (CLP)	: H315 - Causes skin irritation. H317 - May cause an allergic skin reaction. H319 - Causes serious eye irritation.
Precautionary statements (CLP)	: P280 - Wear eye protection. P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P333+P313 - If skin irritation or rash occurs: Get medical advice/attention. P337+P313 - If eye irritation persists: Get medical advice/attention. P362+P364 - Take off contaminated clothing and wash it before reuse.

2.3. Other hazards

Contains no PBT/vPvB substances $\geq 0.1\%$ assessed in accordance with REACH Annex XIII

The mixture does not contain substance(s) included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or is not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Comments : Mixture of the substances listed below with harmless additives

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Epoxy Resin	CAS-No.: 25068-38-6 EC-No.: 500-033-5 EC Index-No.: 603-074-00-8	< 20	Eye Irrit. 2, H319 Skin Irrit. 2, H315 Skin Sens. 1, H317 Aquatic Chronic 2, H411
Diethylenetriamine	CAS-No.: 111-40-0 EC-No.: 203-865-4 EC Index-No.: 612-058-00-X	< 10	Acute Tox. 4 (Dermal), H312 Acute Tox. 4 (Oral), H302 Skin Corr. 1B, H314 Skin Sens. 1, H317
Methyl acrylate	CAS-No.: 96-33-3 EC-No.: 202-500-6 EC Index-No.: 607-034-00-0	< 10	Flam. Liq. 2, H225 Acute Tox. 4 (Inhalation), H332 Acute Tox. 4 (Dermal), H312 Acute Tox. 4 (Oral), H302 Eye Irrit. 2, H319 STOT SE 3, H335 Skin Irrit. 2, H315 Skin Sens. 1, H317
Pyromellitic dianhydride	CAS-No.: 89-32-7 EC-No.: 201-898-9 EC Index-No.: 607-098-00-X	< 5	Eye Dam. 1, H318 Resp. Sens. 1, H334 Skin Sens. 1, H317

Full text of H- and EUH-statements: see section 16

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing. Call a physician immediately. Call a doctor.

CT Epoknet

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

First-aid measures after skin contact	: Wash skin with plenty of water. Take off contaminated clothing. If skin irritation or rash occurs: Get medical advice/attention.
First-aid measures after eye contact	: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
First-aid measures after ingestion	: Call a poison center or a doctor if you feel unwell.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects after skin contact	: Irritation. May cause an allergic skin reaction.
Symptoms/effects after eye contact	: Eye irritation.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media	: Water spray. Dry powder. Foam.
------------------------------	----------------------------------

5.2. Special hazards arising from the substance or mixture

Hazardous decomposition products in case of fire	: Toxic fumes may be released.
--	--------------------------------

5.3. Advice for firefighters

Protection during firefighting	: Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.
--------------------------------	--

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

Emergency procedures	: Ventilate spillage area. Avoid contact with skin and eyes. Avoid breathing dust/fume/gas/mist/vapours/spray.
----------------------	--

6.1.2. For emergency responders

Protective equipment	: Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".
----------------------	---

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up	: Mechanically recover the product.
Other information	: Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling	: Ensure good ventilation of the work station. Avoid contact with skin and eyes. Wear personal protective equipment. Avoid breathing dust/fume/gas/mist/vapours/spray.
Hygiene measures	: Wash contaminated clothing before reuse. Contaminated work clothing should not be allowed out of the workplace. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

CT Epoknet

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Store in a well-ventilated place. Keep cool.

7.3. Specific end use(s)

No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

8.1.1 National occupational exposure and biological limit values

Methyl acrylate (96-33-3)	
Germany - Occupational Exposure Limits (TRGS 900)	
Local name	Methylacrylat
AGW (OEL TWA) [1]	7.1 mg/m ³
AGW (OEL TWA) [2]	2 ppm
Peak exposure limitation factor	2(l)
Remark	DFG;EU;H;Sh;Y
Regulatory reference	TRGS900

8.1.2. Recommended monitoring procedures

No additional information available

8.1.3. Air contaminants formed

No additional information available

8.1.4. DNEL and PNEC

No additional information available

8.1.5. Control banding

No additional information available

8.2. Exposure controls

8.2.1. Appropriate engineering controls

Appropriate engineering controls:

Ensure good ventilation of the work station.

8.2.2. Personal protection equipment

Personal protective equipment symbol(s):



8.2.2.1. Eye and face protection

Eye protection:

Safety glasses

8.2.2.2. Skin protection

Skin and body protection:

Wear suitable protective clothing

CT Epoknet

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

Hand protection:

The glove material must be impermeable and resistant to the product / the substance / the preparation.

Selection of the glove material taking into account the penetration times, permeation rates and the Degradation. Recommendation:

uvex u-chem 3000 (DIN EN 374)

Material: nitrile rubber

Material thickness: 0.5 mm

Value for the permeation: > 120 min (level 4)

Recommendation:

uvex u-fit strong N2000 (DIN EN 374)

Material: nitrile rubber

Material thickness: 0.2 mm

Value for the permeation: > 30 min (level 2)

8.2.2.3. Respiratory protection

Respiratory protection:

Ensure sufficient ventilation during processing and curing time. No respiratory protection is required with normal use.

8.2.2.4. Thermal hazards

No additional information available

8.2.3. Environmental exposure controls

Environmental exposure controls:

Avoid release to the environment.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Solid
Colour	: Black. white.
Odour	: perceptible.
Odour threshold	: Not available
Melting point	: Not available
Freezing point	: Not applicable
Boiling point	: Not available
Flammability	: Non flammable.
Explosive properties	: Product is not explosive.
Oxidising properties	: Not self-igniting.
Explosive limits	: Not applicable
Lower explosion limit	: Not applicable
Upper explosion limit	: Not applicable
Flash point	: Not applicable
Auto-ignition temperature	: Not applicable
Decomposition temperature	: Not available
pH	: Not available
pH solution	: Not available
Viscosity, kinematic	: Not applicable
Solubility	: insoluble in water.
Partition coefficient n-octanol/water (Log Kow)	: Not available
Vapour pressure	: Not available
Vapour pressure at 50 °C	: Not available
Density	: 1.7 g/cm ³
Relative density	: Not available
Relative vapour density at 20 °C	: Not applicable
Particle size	: Not available

9.2. Other information

9.2.1. Information with regard to physical hazard classes

No additional information available

CT Epoknet

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

9.2.2. Other safety characteristics

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.5. Incompatible materials

No additional information available

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity (oral)	: Not classified
Acute toxicity (dermal)	: Not classified
Acute toxicity (inhalation)	: Not classified

Epoxy Resin (25068-38-6)

LD50 oral rat	> 2000 mg/kg bodyweight Animal: rat, Animal sex: female, Guideline: OECD Guideline 420 (Acute Oral Toxicity - Fixed Dose Method)
---------------	--

Pyromellitic dianhydride (89-32-7)

LD50 oral rat	> 2000 mg/kg bodyweight Animal: rat, Animal sex: female, Guideline: OECD Guideline 420 (Acute Oral Toxicity - Fixed Dose Method), Guideline: EU Method B.1 bis (Acute Oral Toxicity - Fixed Dose Procedure)
LD50 dermal rat	> 2000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 402 (Acute Dermal Toxicity), Guideline: EU Method B.3 (Acute Toxicity (Dermal))

Methyl acrylate (96-33-3)

LD50 oral rat	≈ 768 mg/kg bodyweight Animal: rat, Animal sex: male, Guideline: OECD Guideline 401 (Acute Oral Toxicity), Remarks on results: other:
LD50 dermal rabbit	≈ 1250 mg/kg bodyweight Animal: rabbit, Remarks on results: other:
LC50 Inhalation - Rat	< 10832 mg/l air Animal: rat, Guideline: OECD Guideline 403 (Acute Inhalation Toxicity)

Skin corrosion/irritation	: Causes skin irritation.
Serious eye damage/irritation	: Causes serious eye irritation.
Respiratory or skin sensitisation	: May cause an allergic skin reaction.
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
Reproductive toxicity	: Not classified
STOT-single exposure	: Not classified

CT Epoknet

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

Methyl acrylate (96-33-3)	
STOT-single exposure	May cause respiratory irritation.
STOT-repeated exposure	: Not classified
Diethylenetriamine (111-40-0)	
LOAEL (oral, rat, 90 days)	530 – 620 mg/kg bodyweight Animal: rat, Guideline: other:
NOAEL (oral, rat, 90 days)	70 – 80 mg/kg bodyweight Animal: rat, Guideline: other:
Methyl acrylate (96-33-3)	
LOAEC (inhalation, rat, vapour, 90 days)	0.44 mg/l air Animal: rat, Guideline: OECD Guideline 413 (Subchronic Inhalation Toxicity: 90-Day Study)
NOAEC (inhalation, rat, vapour, 90 days)	0.082 mg/l air Animal: rat, Guideline: OECD Guideline 413 (Subchronic Inhalation Toxicity: 90-Day Study)
Aspiration hazard	: Not classified
CT Epoknet	
Viscosity, kinematic	Not applicable
Diethylenetriamine (111-40-0)	
Viscosity, kinematic	5.268 mm²/s
Methyl acrylate (96-33-3)	
Viscosity, kinematic	0.495 mm²/s

11.2. Information on other hazards

No additional information available

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general	: The product is not considered harmful to aquatic organisms nor to cause long-term adverse effects in the environment.
Hazardous to the aquatic environment, short-term (acute)	: Not classified
Hazardous to the aquatic environment, long-term (chronic)	: Not classified
Not rapidly degradable	

Epoxy Resin (25068-38-6)	
EC50 - Crustacea [1]	≈ 2 mg/l Test organisms (species): Daphnia magna
Diethylenetriamine (111-40-0)	
LC50 - Fish [1]	0.43 g/l Test organisms (species): Poecilia reticulata
EC50 - Crustacea [1]	64.6 mg/l Test organisms (species): Daphnia magna
EC50 - Crustacea [2]	16 mg/l Test organisms (species): Daphnia magna
EC50 72h - Algae [1]	1164 mg/l Test organisms (species): Pseudokirchneriella subcapitata (previous names: Raphidocelis subcapitata, Selenastrum capricornutum)
EC50 72h - Algae [2]	187 mg/l Test organisms (species): Pseudokirchneriella subcapitata (previous names: Raphidocelis subcapitata, Selenastrum capricornutum)
LOEC (chronic)	11.3 mg/l Test organisms (species): Daphnia magna Duration: '21 d'
NOEC (chronic)	5.6 mg/l Test organisms (species): Daphnia magna Duration: '21 d'

CT Epoknet

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

Diethylenetriamine (111-40-0)	
NOEC chronic fish	> 10 mg/l Test organisms (species): Gasterosteus aculeatus Duration: '28 d'
Pyromellitic dianhydride (89-32-7)	
LC50 - Fish [1]	> 100 mg/l Test organisms (species): Oncorhynchus mykiss (previous name: Salmo gairdneri)
EC50 - Crustacea [1]	63 mg/l Test organisms (species): Daphnia magna
Methyl acrylate (96-33-3)	
LC50 - Fish [1]	3.4 mg/l Test organisms (species): Oncorhynchus mykiss (previous name: Salmo gairdneri)
LC50 - Fish [2]	1.1 mg/l Test organisms (species): Cyprinodon variegatus
EC50 - Crustacea [1]	2.6 mg/l Test organisms (species): Daphnia magna
EC50 72h - Algae [1]	3.55 mg/l Test organisms (species): Pseudokirchneriella subcapitata (previous names: Raphidocelis subcapitata, Selenastrum capricornutum)
EC50 72h - Algae [2]	2.02 mg/l Test organisms (species): Pseudokirchneriella subcapitata (previous names: Raphidocelis subcapitata, Selenastrum capricornutum)

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

No additional information available

12.4. Mobility in soil

No additional information available

12.5. Results of PBT and vPvB assessment

No additional information available

12.6. Endocrine disrupting properties

No additional information available

12.7. Other adverse effects

No additional information available

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.
Product/Packaging disposal recommendations : Avoid release to the environment. Allow product to cure before disposal.

SECTION 14: Transport information

In accordance with ADR / IMDG / IATA / ADN / RID

ADR	IMDG	IATA	ADN	RID
14.1. UN number or ID number				
Not applicable	Not applicable	Not applicable	Not applicable	Not applicable

CT Epoknet

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

ADR	IMDG	IATA	ADN	RID
14.2. UN proper shipping name				
Not applicable	Not applicable	Not applicable	Not applicable	Not applicable
14.3. Transport hazard class(es)				
Not applicable	Not applicable	Not applicable	Not applicable	Not applicable
14.4. Packing group				
Not applicable	Not applicable	Not applicable	Not applicable	Not applicable
14.5. Environmental hazards				
Not applicable	Not applicable	Not applicable	Not applicable	Not applicable
No supplementary information available				

14.6. Special precautions for user

Overland transport

Not applicable

Transport by sea

Not applicable

Air transport

Not applicable

Inland waterway transport

Not applicable

Rail transport

Not applicable

14.7. Maritime transport in bulk according to IMO instruments

Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. EU-Regulations

REACH Annex XVII (Restriction List)

Contains no REACH substances with Annex XVII restrictions

REACH Annex XIV (Authorisation List)

Contains no REACH Annex XIV substances

REACH Candidate List (SVHC)

Contains no substance on the REACH candidate list

PIC Regulation (Prior Informed Consent)

Contains no substance subject to Regulation (EU) No 649/2012 of the European Parliament and of the Council of 4 July 2012 concerning the export and import of hazardous chemicals.

POP Regulation (Persistent Organic Pollutants)

Contains no substance subject to Regulation (EU) No 2019/1021 of the European Parliament and of the Council of 20 June 2019 on persistent organic pollutants

CT Epoknet

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

Ozone Regulation (1005/2009)

Contains no substance subject to REGULATION (EU) No 1005/2009 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 16 September 2009 on substances that deplete the ozone layer.

Explosives Precursors Regulation (2019/1148)

Contains no substance subject to Regulation (EU) 2019/1148 of the European Parliament and of the Council of 20 June 2019 on the marketing and use of explosives precursors.

Drug Precursors Regulation (273/2004)

Contains no substance subject to Regulation (EC) 273/2004 of the European Parliament and of the Council of 11 February 2004 on the manufacture and the placing on market of certain substances used in the illicit manufacture of narcotic drugs and psychotropic substances.

15.1.2. National regulations

Germany

Employment restrictions	: Observe restrictions according Act on the Protection of Working Mothers (MuSchG). Observe restrictions according Act on the Protection of Young People in Employment (JArbSchG).
Water hazard class (WGK)	: WGK 3, Highly hazardous to water (Classification according to AwSV, Annex 1).
WGK remark	: Internal company classification.
Hazardous Incident Ordinance (12. BImSchV)	: Is not subject of the Hazardous Incident Ordinance (12. BImSchV)

15.2. Chemical safety assessment

No chemical safety assessment has been carried out

SECTION 16: Other information

Abbreviations and acronyms:	
ADN	European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road
ATE	Acute Toxicity Estimate
BCF	Bioconcentration factor
BLV	Biological limit value
BOD	Biochemical oxygen demand (BOD)
COD	Chemical oxygen demand (COD)
DMEL	Derived Minimal Effect level
DNEL	Derived-No Effect Level
EC-No.	European Community number
EC50	Median effective concentration
EN	European Standard
IARC	International Agency for Research on Cancer
IATA	International Air Transport Association
IMDG	International Maritime Dangerous Goods
LC50	Median lethal concentration
LD50	Median lethal dose
LOAEL	Lowest Observed Adverse Effect Level
NOAEC	No-Observed Adverse Effect Concentration
NOAEL	No-Observed Adverse Effect Level
NOEC	No-Observed Effect Concentration

CT Epoknet

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

Abbreviations and acronyms:

OECD	Organisation for Economic Co-operation and Development
OEL	Occupational Exposure Limit
PBT	Persistent Bioaccumulative Toxic
PNEC	Predicted No-Effect Concentration
RID	Regulations concerning the International Carriage of Dangerous Goods by Rail
SDS	Safety Data Sheet
STP	Sewage treatment plant
ThOD	Theoretical oxygen demand (ThOD)
TLM	Median Tolerance Limit
VOC	Volatile Organic Compounds
CAS-No.	Chemical Abstract Service number
N.O.S.	Not Otherwise Specified
vPvB	Very Persistent and Very Bioaccumulative
ED	Endocrine disrupting properties

Full text of H- and EUH-statements:

Acute Tox. 4 (Dermal)	Acute toxicity (dermal), Category 4
Acute Tox. 4 (Inhalation)	Acute toxicity (inhal.), Category 4
Acute Tox. 4 (Oral)	Acute toxicity (oral), Category 4
Aquatic Chronic 2	Hazardous to the aquatic environment — Chronic Hazard, Category 2
Eye Dam. 1	Serious eye damage/eye irritation, Category 1
Eye Irrit. 2	Serious eye damage/eye irritation, Category 2
Flam. Liq. 2	Flammable liquids, Category 2
H225	Highly flammable liquid and vapour.
H302	Harmful if swallowed.
H312	Harmful in contact with skin.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H335	May cause respiratory irritation.
H411	Toxic to aquatic life with long lasting effects.
Resp. Sens. 1	Respiratory sensitisation, Category 1
Skin Corr. 1B	Skin corrosion/irritation, Category 1, Sub-Category 1B
Skin Irrit. 2	Skin corrosion/irritation, Category 2
Skin Sens. 1	Skin sensitisation, Category 1

CT Epoknet

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

Full text of H- and EUH-statements:

STOT SE 3	Specific target organ toxicity — Single exposure, Category 3, Respiratory tract irritation
-----------	--

Safety Data Sheet (SDS), EU

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.