



SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form : Mixture
Trade name : Epoxy 4000 T Härter
Product code : Epoxy036/037

1.2. Relevant identified uses of the substance or mixture and uses advised against

1.2.1. Relevant identified uses

Main use category : Professional use
Use of the substance/mixture : Sample preparation for metallography

1.2.2. Uses advised against

No additional information available

1.3. Details of the supplier of the safety data sheet

Cloeren Technology GmbH
In Petersholz 44
DE- 41844 Wegberg
Germany
T 02432/8902510 - F 02432/8902519
info@cloeren.de - www.cloeren.de

1.4. Emergency telephone number

Country	Organisation/Company	Address	Emergency number	Comment
Germany	Giftinformationszentrum-Nord der Länder Bremen, Hamburg, Niedersachsen und Schleswig-Holstein (GIZ-Nord) Universitätsmedizin Göttingen - Georg-August-Universität	Robert-Koch Straße 40 37075 Göttingen	+49 (0) 551 19240	

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Acute toxicity (oral), Category 4 H302
Skin corrosion/irritation, Category 1, Sub-Category 1B H314
Skin sensitisation, Category 1 H317
Hazardous to the aquatic environment — Chronic Hazard, Category 3 H412
Full text of H- and EUH-statements: see section 16

Adverse physicochemical, human health and environmental effects

Harmful if swallowed. Causes severe skin burns and eye damage. May cause an allergic skin reaction. Harmful to aquatic life with long lasting effects.

2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms (CLP) :



GHS05



GHS07

Signal word (CLP) : Danger

Epoxy 4000 T Härter

Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

Hazard statements (CLP)	: H302 - Harmful if swallowed. H314 - Causes severe skin burns and eye damage. H317 - May cause an allergic skin reaction. H412 - Harmful to aquatic life with long lasting effects.
Precautionary statements (CLP)	: P260 - Do not breathe dust, fume, mist, gas, vapours, spray. P303+P361+P353 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower. P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P310 - Immediately call a POISON CENTER, a doctor. P321 - Specific treatment (see on this label). P362+P364 - Take off contaminated clothing and wash it before reuse. P405 - Store locked up. P501 - Dispose of contents and container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation.

2.3. Other hazards

Contains no PBT/vPvB substances $\geq 0.1\%$ assessed in accordance with REACH Annex XIII

Other information	: Hazardous components for labeling: Isophorondiamin.
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SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Comments	: Mixture of the substances listed below with harmless additives
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Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Isophorondiamin	CAS-No.: 2855-13-2 EC-No.: 220-666-8 EC Index-No.: 612-067-00-9	> 30	Acute Tox. 4 (Dermal), H312 Acute Tox. 4 (Oral), H302 Skin Corr. 1B, H314 Skin Sens. 1, H317 Aquatic Chronic 3, H412
Polyethylene poly, triethylenetetramine fraction	CAS-No.: 90640-67-8 EC-No.: 292-588-2	< 5	Acute Tox. 4 (Oral), H302 Acute Tox. 4 (Dermal), H312 Skin Corr. 1B, H314 Skin Sens. 1, H317 Aquatic Chronic 3, H412

Full text of H- and EUH-statements: see section 16

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures general	: Call a physician immediately.
First-aid measures after inhalation	: Remove person to fresh air and keep comfortable for breathing.
First-aid measures after skin contact	: Rinse skin with water/shower. Take off immediately all contaminated clothing. Call a physician immediately.
First-aid measures after eye contact	: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician immediately.
First-aid measures after ingestion	: Rinse mouth. Do not induce vomiting. Call a physician immediately.

Epoxy 4000 T Härter

Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects after skin contact	: Burns. May cause an allergic skin reaction.
Symptoms/effects after eye contact	: Serious damage to eyes.
Symptoms/effects after ingestion	: Burns.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media : Water spray. Dry powder. Foam. Carbon dioxide.

5.2. Special hazards arising from the substance or mixture

Hazardous decomposition products in case of fire : Toxic fumes may be released.

5.3. Advice for firefighters

Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

Emergency procedures : Ventilate spillage area. Avoid contact with skin and eyes. Do not breathe dust/fume/gas/mist/vapours/spray.

6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up	: Take up liquid spill into absorbent material.
Other information	: Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling	: Ensure good ventilation of the work station. Avoid contact with skin and eyes. Do not breathe dust/fume/gas/mist/vapours/spray. Wear personal protective equipment.
Hygiene measures	: Wash contaminated clothing before reuse. Contaminated work clothing should not be allowed out of the workplace. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions	: Store locked up. Store in a well-ventilated place. Keep cool.
Storage area	: storage class 8 A Combustible corrosive substances.

Epoxy 4000 T Härter

Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

7.3. Specific end use(s)

No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

8.1.1 National occupational exposure and biological limit values

No additional information available

8.1.2. Recommended monitoring procedures

No additional information available

8.1.3. Air contaminants formed

No additional information available

8.1.4. DNEL and PNEC

Epoxy 4000 T Härter	
DNEL/DMEL (Workers)	
Acute - systemic effects, inhalation	5380 mg/m³ TETA(90640-67-8)
Acute - local effects, inhalation	0.073 mg/m³ Isophorondiamin(2855-13-2)
Long-term - systemic effects, dermal	0.57 mg/kg bodyweight/day TETA(90640-67-8)
Long-term - local effects, dermal	28 µg/cm² TETA(90640-67-8)
Long-term - systemic effects, inhalation	1 mg/m³ TETA(90640-67-8)
Long-term - local effects, inhalation	0.073 mg/m³ Isophorondiamin(2855-13-2)
PNEC (Water)	
PNEC aqua (freshwater)	0.06 mg/l Isophorondiamin(2855-13-2)
PNEC aqua (marine water)	0.006 mg/l Isophorondiamin(2855-13-2)
PNEC aqua (intermittent, freshwater)	0.23 mg/l Isophorondiamin(2855-13-2)
PNEC (Sediment)	
PNEC sediment (freshwater)	5.784 mg/kg dwt Isophorondiamin(2855-13-2)
PNEC sediment (marine water)	0.578 mg/kg dwt Isophorondiamin(2855-13-2)
PNEC (Soil)	
PNEC soil	1.121 mg/kg dwt Isophorondiamin(2855-13-2)
PNEC (Oral)	
PNEC oral (secondary poisoning)	0.18 mg/kg food TETA(90640-67-8)
PNEC (STP)	
PNEC sewage treatment plant	3.18 mg/l Isophorondiamin(2855-13-2)

8.1.5. Control banding

No additional information available

8.2. Exposure controls

8.2.1. Appropriate engineering controls

Appropriate engineering controls:

Ensure good ventilation of the work station.

Epoxy 4000 T Härter

Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

8.2.2. Personal protection equipment

Personal protective equipment symbol(s):



8.2.2.1. Eye and face protection

Eye protection:

Safety glasses

8.2.2.2. Skin protection

Skin and body protection:

Wear suitable protective clothing

Hand protection:

The glove material must be impermeable and resistant to the product / the substance / the be preparation.

Selection of the glove material taking into account the penetration times, permeation rates and the Degradation. Recommendation:

uvex u-chem 3000 (DIN EN 374)

Material: nitrile rubber

Material thickness: 0.5 mm

Value for the permeation: > 120 min (level 4)

Recommendation:

uvex u-fit strong N2000 (DIN EN 374)

Material: nitrile rubber

Material thickness: 0.2 mm

Value for the permeation: > 30 min (level 2)

8.2.2.3. Respiratory protection

Respiratory protection:

Ensure adequate ventilation or use a fume cupboard. No respiratory protection is required with normal use.

8.2.2.4. Thermal hazards

No additional information available

8.2.3. Environmental exposure controls

Environmental exposure controls:

Avoid release to the environment.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Colour	: Yellow.
Odour	: Amine-like.
Odour threshold	: No data available
pH	: No data available
Relative evaporation rate (butylacetate=1)	: No data available
Melting point	: No data available
Freezing point	: No data available
Boiling point	: > 250 °C
Flash point	: > 100 °C
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Flammability (solid, gas)	: Not applicable
Vapour pressure	: No data available
Relative vapour density at 20 °C	: No data available
Relative density	: No data available

Epoxy 4000 T Härter

Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

Density	: 0.94 g/cm ³ ISO 2811-2
Solubility	: No data available
Partition coefficient n-octanol/water (Log Pow)	: No data available
Viscosity, kinematic	: 31.915 mm ² /s
Viscosity, dynamic	: 30 mPa·s ISO 3219
Explosive properties	: Product is not explosive.
Oxidising properties	: No data available
Explosive limits	: No data available

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.5. Incompatible materials

Strong oxidizing agents.

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity (oral)	: Harmful if swallowed.
Acute toxicity (dermal)	: Not classified
Acute toxicity (inhalation)	: Not classified

Isophorondiamin (2855-13-2)	
LD50 oral rat	1030 mg/kg bodyweight Animal: rat, Animal sex: male, Guideline: OECD Guideline 401 (Acute Oral Toxicity)
LD50 dermal rat	> 2000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 402 (Acute Dermal Toxicity)

Skin corrosion/irritation	: Causes severe skin burns.
Serious eye damage/irritation	: Assumed to cause serious eye damage
Respiratory or skin sensitisation	: May cause an allergic skin reaction.
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified

Polyethylene poly, triethylenetetramine fraction (90640-67-8)	
NOAEL (chronic, oral, animal/male, 2 years)	≥ 42 mg/kg bodyweight Animal: mouse, Animal sex: male, Guideline: OECD Guideline 451 (Carcinogenicity Studies), Remarks on results: other:Effect type: toxicity (migrated information)
Reproductive toxicity	: Not classified

Epoxy 4000 T Härter

Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

STOT-single exposure : Not classified

STOT-repeated exposure : Not classified

Polyethylene poly, triethylenetetramine fraction (90640-67-8)

LOAEL (oral, rat, 90 days)	50 mg/kg bodyweight Animal: rat, Animal sex: male, Guideline: OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)
NOAEL (oral, rat, 90 days)	50 mg/kg bodyweight Animal: rat, Animal sex: female, Guideline: OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)

Isophorondiamin (2855-13-2)

LOAEL (oral, rat, 90 days)	160 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)
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Aspiration hazard : Not classified

Epoxy 4000 T Härter

Viscosity, kinematic	31.915 mm²/s
Isophorondiamin (2855-13-2)	
Viscosity, kinematic	19 mm²/s Temp.: 'other:20.0' Parameter: 'kinematic viscosity (in mm²/s)'

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general : Harmful to aquatic life with long lasting effects.

Hazardous to the aquatic environment, short-term (acute) : Not classified

Hazardous to the aquatic environment, long-term (chronic) : Harmful to aquatic life with long lasting effects.

Not rapidly degradable

Polyethylene poly, triethylenetetramine fraction (90640-67-8)

LC50 - Fish [1]	330 mg/l Test organisms (species): Pimephales promelas
EC50 - Crustacea [1]	31.1 mg/l Test organisms (species): Daphnia magna
EC50 72h - Algae [1]	20 mg/l Test organisms (species): Pseudokirchneriella subcapitata (previous names: Raphidocelis subcapitata, Selenastrum capricornutum)

Isophorondiamin (2855-13-2)

LC50 - Fish [1]	110 mg/l Test organisms (species): Leuciscus idus
EC50 - Crustacea [1]	23 mg/l Test organisms (species): Daphnia magna
EC50 72h - Algae [1]	37 mg/l Test organisms (species): Desmodesmus subspicatus (previous name: Scenedesmus subspicatus)
EC50 72h - Algae [2]	> 50 mg/l Test organisms (species): Desmodesmus subspicatus (previous name: Scenedesmus subspicatus)
LOEC (chronic)	10 mg/l Test organisms (species): Daphnia magna Duration: '21 d'
NOEC (chronic)	3 mg/l Test organisms (species): Daphnia magna Duration: '21 d'

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

No additional information available

Epoxy 4000 T Härter

Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

12.4. Mobility in soil

No additional information available

12.5. Results of PBT and vPvB assessment

No additional information available

12.6. Other adverse effects

No additional information available






SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

SECTION 14: Transport information

In accordance with ADR / IMDG / IATA / ADN / RID

ADR	IMDG	IATA	ADN	RID
14.1. UN number				
UN 2735	UN 2735	UN 2735	UN 2735	UN 2735
14.2. UN proper shipping name				
AMINES, LIQUID, CORROSIVE, N.O.S. (ISOPHORNDIAMIN)	AMINES, LIQUID, CORROSIVE, N.O.S. (ISOPHORNDIAMIN)	Amines, liquid, corrosive, n.o.s. (ISOPHORNDIAMIN)	AMINES, LIQUID, CORROSIVE, N.O.S. (ISOPHORNDIAMIN)	AMINES, LIQUID, CORROSIVE, N.O.S. (ISOPHORNDIAMIN)
Transport document description				
UN 2735 AMINES, LIQUID, CORROSIVE, N.O.S. (ISOPHORNDIAMIN), 8, III, (E)	UN 2735 AMINES, LIQUID, CORROSIVE, N.O.S. (ISOPHORNDIAMIN), 8, III	UN 2735 Amines, liquid, corrosive, n.o.s. (ISOPHORNDIAMIN), 8, III	UN 2735 AMINES, LIQUID, CORROSIVE, N.O.S. (ISOPHORNDIAMIN), 8, III	UN 2735 AMINES, LIQUID, CORROSIVE, N.O.S. (ISOPHORNDIAMIN), 8, III
14.3. Transport hazard class(es)				
8	8	8	8	8
				
14.4. Packing group				
III	III	III	III	III
14.5. Environmental hazards				
Dangerous for the environment: No	Dangerous for the environment: No Marine pollutant: No	Dangerous for the environment: No	Dangerous for the environment: No	Dangerous for the environment: No
No supplementary information available				

14.6. Special precautions for user

Overland transport

Classification code (ADR) : C7
Special provisions (ADR) : 274
Limited quantities (ADR) : 51

Epoxy 4000 T Härter

Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

Excepted quantities (ADR)	: E1
Packing instructions (ADR)	: P001, IBC03, LP01, R001
Mixed packing provisions (ADR)	: MP19
Portable tank and bulk container instructions (ADR)	: T7
Portable tank and bulk container special provisions (ADR)	: TP1, TP28
Tank code (ADR)	: L4BN
Vehicle for tank carriage	: AT
Transport category (ADR)	: 3
Special provisions for carriage - Packages (ADR)	: V12
Hazard identification number (Kemler No.)	: 80
Orange plates	:



Tunnel restriction code (ADR)	: E
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Transport by sea

Special provisions (IMDG)	: 223, 274
Limited quantities (IMDG)	: 5 L
Excepted quantities (IMDG)	: E1
Packing instructions (IMDG)	: P001, LP01
IBC packing instructions (IMDG)	: IBC03
Tank instructions (IMDG)	: T7
Tank special provisions (IMDG)	: TP1, TP28
EmS-No. (Fire)	: F-A
EmS-No. (Spillage)	: S-B
Stowage category (IMDG)	: A
Segregation (IMDG)	: SGG18, SG35
Properties and observations (IMDG)	: Colourless to yellowish liquids or solutions with a pungent odour. Miscible with or soluble in water. When involved in a fire, evolve toxic gases. Corrosive to most metals, especially to copper and its alloys. Reacts violently with acids. Cause burns to skin, eyes and mucous membranes.

Air transport

PCA Excepted quantities (IATA)	: E1
PCA Limited quantities (IATA)	: Y841
PCA limited quantity max net quantity (IATA)	: 1L
PCA packing instructions (IATA)	: 852
PCA max net quantity (IATA)	: 5L
CAO packing instructions (IATA)	: 856
CAO max net quantity (IATA)	: 60L
Special provisions (IATA)	: A3, A803
ERG code (IATA)	: 8L

Inland waterway transport

Classification code (ADN)	: C7
Special provisions (ADN)	: 274
Limited quantities (ADN)	: 5 L
Excepted quantities (ADN)	: E1
Equipment required (ADN)	: PP, EP
Number of blue cones/lights (ADN)	: 0

Rail transport

Classification code (RID)	: C7
Special provisions (RID)	: 274
Limited quantities (RID)	: 5L
Excepted quantities (RID)	: E1
Packing instructions (RID)	: P001, IBC03, LP01, R001
Mixed packing provisions (RID)	: MP19
Portable tank and bulk container instructions (RID)	: T7

Epoxy 4000 T Härter

Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

Portable tank and bulk container special provisions (RID) : TP1, TP28
Tank codes for RID tanks (RID) : L4BN
Transport category (RID) : 3
Special provisions for carriage – Packages (RID) : W12
Colis express (express parcels) (RID) : CE8
Hazard identification number (RID) : 80

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. EU-Regulations

REACH Annex XVII (Restriction List)

Contains no REACH substances with Annex XVII restrictions

REACH Annex XIV (Authorisation List)

Contains no REACH Annex XIV substances

REACH Candidate List (SVHC)

Contains no substance on the REACH candidate list

PIC Regulation (Prior Informed Consent)

Contains no substance subject to Regulation (EU) No 649/2012 of the European Parliament and of the Council of 4 July 2012 concerning the export and import of hazardous chemicals.

POP Regulation (Persistent Organic Pollutants)

Contains no substance subject to Regulation (EU) No 2019/1021 of the European Parliament and of the Council of 20 June 2019 on persistent organic pollutants

Ozone Regulation (1005/2009)

Contains no substance subject to REGULATION (EU) No 1005/2009 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 16 September 2009 on substances that deplete the ozone layer.

Explosives Precursors Regulation (2019/1148)

Contains no substance subject to Regulation (EU) 2019/1148 of the European Parliament and of the Council of 20 June 2019 on the marketing and use of explosives precursors.

Drug Precursors Regulation (273/2004)

Contains no substance subject to Regulation (EC) 273/2004 of the European Parliament and of the Council of 11 February 2004 on the manufacture and the placing on market of certain substances used in the illicit manufacture of narcotic drugs and psychotropic substances.

15.1.2. National regulations

Germany

Employment restrictions : Observe restrictions according Act on the Protection of Working Mothers (MuSchG).
Observe restrictions according Act on the Protection of Young People in Employment (JArbSchG).
Water hazard class (WGK) : WGK 2, Significantly hazardous to water (Classification according to AwSV, Annex 1).
Storage class (LGK, TRGS 510) : LGK 8A - Combustible corrosive substances.
Hazardous Incident Ordinance (12. BImSchV) : Is not subject of the Hazardous Incident Ordinance (12. BImSchV)

15.2. Chemical safety assessment

No chemical safety assessment has been carried out

Epoxy 4000 T Härter

Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

SECTION 16: Other information

Abbreviations and acronyms:

ADN	European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road
ATE	Acute Toxicity Estimate
BCF	Bioconcentration factor
BLV	Biological limit value
BOD	Biochemical oxygen demand (BOD)
COD	Chemical oxygen demand (COD)
DMEL	Derived Minimal Effect level
DNEL	Derived-No Effect Level
EC-No.	European Community number
EC50	Median effective concentration
EN	European Standard
IARC	International Agency for Research on Cancer
IATA	International Air Transport Association
IMDG	International Maritime Dangerous Goods
LC50	Median lethal concentration
LD50	Median lethal dose
LOAEL	Lowest Observed Adverse Effect Level
NOAEC	No-Observed Adverse Effect Concentration
NOAEL	No-Observed Adverse Effect Level
NOEC	No-Observed Effect Concentration
OECD	Organisation for Economic Co-operation and Development
OEL	Occupational Exposure Limit
PBT	Persistent Bioaccumulative Toxic
PNEC	Predicted No-Effect Concentration
RID	Regulations concerning the International Carriage of Dangerous Goods by Rail
SDS	Safety Data Sheet
STP	Sewage treatment plant
ThOD	Theoretical oxygen demand (ThOD)
TLM	Median Tolerance Limit
VOC	Volatile Organic Compounds
CAS-No.	Chemical Abstract Service number
N.O.S.	Not Otherwise Specified
vPvB	Very Persistent and Very Bioaccumulative
ED	Endocrine disrupting properties

Full text of H- and EUH-statements:

Acute Tox. 4 (Dermal)	Acute toxicity (dermal), Category 4
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Epoxy 4000 T Härter

Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

Full text of H- and EUH-statements:	
Acute Tox. 4 (Oral)	Acute toxicity (oral), Category 4
Aquatic Chronic 3	Hazardous to the aquatic environment — Chronic Hazard, Category 3
H302	Harmful if swallowed.
H312	Harmful in contact with skin.
H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.
H412	Harmful to aquatic life with long lasting effects.
Skin Corr. 1B	Skin corrosion/irritation, Category 1, Sub-Category 1B
Skin Sens. 1	Skin sensitisation, Category 1

Safety Data Sheet (SDS), EU

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.