

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

Product form : Substance  
Trade name : EPO-HARDENER  
CAS-No. : 112-24-3  
Product code : Epoxy019

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

##### 1.2.1. Relevant identified uses

Main use category : Professional use  
Use of the substance/mixture : Sample preparation for metallography

##### 1.2.2. Uses advised against

No additional information available

#### 1.3. Details of the supplier of the safety data sheet

Cloeren Technology GmbH  
In Petersholz 44  
DE- 41844 Wegberg  
Germany  
T 02432/8902510 - F 02432/8902519  
[info@cloeren.de](mailto:info@cloeren.de) - [www.cloeren.de](http://www.cloeren.de)

#### 1.4. Emergency telephone number

Country	Organisation/Company	Address	Emergency number	Comment
Germany	Giftinformationszentrum-Nord der Länder Bremen, Hamburg, Niedersachsen und Schleswig-Holstein (GIZ-Nord) Universitätsmedizin Göttingen - Georg-August-Universität	Robert-Koch Straße 40 37075 Göttingen	+49 (0) 551 19240	

### SECTION 2: Hazards identification

#### 2.1. Classification of the substance or mixture

##### Classification according to Regulation (EC) No. 1272/2008 [CLP]

Acute toxicity (dermal), Category 4 H312  
Skin corrosion/irritation, Category 1 H314  
Skin sensitisation, Category 1 H317  
Hazardous to the aquatic environment — Chronic Hazard, Category 3 H412  
Full text of H- and EUH-statements: see section 16

##### Adverse physicochemical, human health and environmental effects

Harmful in contact with skin. Causes severe skin burns and eye damage. May cause an allergic skin reaction. Harmful to aquatic life with long lasting effects.

#### 2.2. Label elements

##### Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms (CLP) :



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Signal word (CLP)	: Danger
Hazard statements (CLP)	: H312 - Harmful in contact with skin. H314 - Causes severe skin burns and eye damage. H317 - May cause an allergic skin reaction. H412 - Harmful to aquatic life with long lasting effects.
Precautionary statements (CLP)	: P260 - Do not breathe vapours. P280 - Wear protective gloves, protective clothing, eye protection, face protection. P303+P361+P353 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower. P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

### 2.3. Other hazards

Contains no PBT/vPvB substances  $\geq 0.1\%$  assessed in accordance with REACH Annex XIII

Other information	: Hazardous components for labeling: 3,6-Diazaoctan-1,8-diamin.
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## SECTION 3: Composition/information on ingredients

### 3.1. Substances

CAS-No. : 112-24-3

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
3,6-Diazaoctan-1,8-diamin	CAS-No.: 112-24-3 EC-No.: 203-950-6 EC Index-No.: 612-059-00-5		Acute Tox. 4 (Dermal), H312 Skin Corr. 1B, H314 Skin Sens. 1, H317 Aquatic Chronic 3, H412

Full text of H- and EUH-statements: see section 16

### 3.2. Mixtures

Not applicable

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

First-aid measures general	: Call a physician immediately.
First-aid measures after inhalation	: Remove person to fresh air and keep comfortable for breathing.
First-aid measures after skin contact	: Rinse skin with water/shower. Take off immediately all contaminated clothing. Call a physician immediately.
First-aid measures after eye contact	: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician immediately.
First-aid measures after ingestion	: Rinse mouth. Do not induce vomiting. Call a physician immediately.

### 4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects	: Tissue damaging effects: This product contains substances which are corrosive. If vapour or aerosols are inhaled, it can result in damage to lungs, irritation and burns in the respiratory organs as well as coughing. Corrosive substances cause irreversible damage to eyes and acid burns to skin. Sensitivity effects: This product contains substances which can give an allergic reaction on contact with skin. The allergic reaction will typically set in 12-72 hours after exposure as the substance penetrates the skin and reacts with proteins in the outer skin. The body's immune system sees the chemically changed protein as a foreign body and will try to destroy it.
Symptoms/effects after skin contact	: Burns. May cause an allergic skin reaction.

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Symptoms/effects after eye contact : Serious damage to eyes.  
Symptoms/effects after ingestion : Burns.

### 4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

## SECTION 5: Firefighting measures

### 5.1. Extinguishing media

Suitable extinguishing media : Water spray. Dry powder. Foam. Carbon dioxide.

### 5.2. Special hazards arising from the substance or mixture

Hazardous decomposition products in case of fire : Toxic fumes may be released.

### 5.3. Advice for firefighters

Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

#### 6.1.1. For non-emergency personnel

Emergency procedures : Ventilate spillage area. Avoid contact with skin, eyes and clothing. Do not breathe dust/fume/gas/mist/vapours/spray.

#### 6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

### 6.2. Environmental precautions

Avoid release to the environment.

### 6.3. Methods and material for containment and cleaning up

Methods for cleaning up : Take up liquid spill into absorbent material.  
Other information : Dispose of materials or solid residues at an authorized site.

### 6.4. Reference to other sections

For further information refer to section 13.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Precautions for safe handling : Ensure good ventilation of the work station. Do not get in eyes, on skin, or on clothing. Wear personal protective equipment. Do not breathe dust/fume/gas/mist/vapours/spray.  
Hygiene measures : Wash contaminated clothing before reuse. Contaminated work clothing should not be allowed out of the workplace. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

### 7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Store only in the original container.  
Storage area : storage class 8 A Combustible corrosive substances.

### 7.3. Specific end use(s)

No additional information available

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### SECTION 8: Exposure controls/personal protection

#### 8.1. Control parameters

##### 8.1.1 National occupational exposure and biological limit values

No additional information available

##### 8.1.2. Recommended monitoring procedures

No additional information available

##### 8.1.3. Air contaminants formed

No additional information available

##### 8.1.4. DNEL and PNEC

No additional information available

##### 8.1.5. Control banding

No additional information available

#### 8.2. Exposure controls

##### 8.2.1. Appropriate engineering controls

###### Appropriate engineering controls:

Ensure good ventilation of the work station.

##### 8.2.2. Personal protection equipment

###### Personal protective equipment symbol(s):



###### 8.2.2.1. Eye and face protection

###### Eye protection:

Safety glasses

###### 8.2.2.2. Skin protection

###### Skin and body protection:

Wear suitable protective clothing

###### Hand protection:

The glove material must be impermeable and resistant to the product / the substance / the preparation.

Selection of the glove material taking into account the penetration times, permeation rates and the

Degradation. Recommendation:

uvex u-chem 3000 (DIN EN 374)

Material: nitrile rubber

Material thickness: 0.5 mm

Value for the permeation: > 120 min (level 4)

Recommendation:

uvex u-fit strong N2000 (DIN EN 374)

Material: nitrile rubber

Material thickness: 0.2 mm

Value for the permeation: > 30 min (level 2)

###### 8.2.2.3. Respiratory protection

###### Respiratory protection:

Ensure adequate ventilation or use a fume cupboard. No respiratory protection is required with normal use.

###### 8.2.2.4. Thermal hazards

No additional information available

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### 8.2.3. Environmental exposure controls

#### Environmental exposure controls:

Avoid release to the environment.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Colour	: light yellow.
Odour	: ammonia-like.
Odour threshold	: Not available
Melting point	: Not applicable
Freezing point	: Not available
Boiling point	: 280 °C
Flammability	: Not applicable
Explosive properties	: Product is not explosive.
Oxidising properties	: Not self-igniting.
Explosive limits	: Not available
Lower explosion limit	: 1.6 vol %
Upper explosion limit	: 3.6 vol %
Flash point	: 118 °C
Auto-ignition temperature	: Not available
Decomposition temperature	: Not available
pH	: > 12
Viscosity, kinematic	: Not available
Solubility	: soluble in water.
Partition coefficient n-octanol/water (Log Kow)	: Not available
Vapour pressure	: Not available
Vapour pressure at 50 °C	: Not available
Density	: Not available
Relative density	: Not available
Relative vapour density at 20 °C	: Not available
Particle characteristics	: Not applicable

### 9.2. Other information

#### 9.2.1. Information with regard to physical hazard classes

No additional information available

#### 9.2.2. Other safety characteristics

No additional information available

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

### 10.2. Chemical stability

Stable under normal conditions.

### 10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

### 10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

### 10.5. Incompatible materials

No additional information available

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### 10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

## SECTION 11: Toxicological information

### 11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity (oral)	: Not classified
Acute toxicity (dermal)	: Harmful in contact with skin.
Acute toxicity (inhalation)	: Not classified
Skin corrosion/irritation	: Causes severe skin burns. pH: > 12
Serious eye damage/irritation	: Assumed to cause serious eye damage pH: > 12
Respiratory or skin sensitisation	: May cause an allergic skin reaction.
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
Reproductive toxicity	: Not classified
STOT-single exposure	: Not classified
STOT-repeated exposure	: Not classified
Aspiration hazard	: Not classified

### 11.2. Information on other hazards

No additional information available

## SECTION 12: Ecological information

### 12.1. Toxicity

Ecology - general	: Harmful to aquatic life with long lasting effects.
Hazardous to the aquatic environment, short-term (acute)	: Not classified
Hazardous to the aquatic environment, long-term (chronic)	: Harmful to aquatic life with long lasting effects.
Not rapidly degradable	

### 12.2. Persistence and degradability

No additional information available

### 12.3. Bioaccumulative potential

No additional information available

### 12.4. Mobility in soil

No additional information available

### 12.5. Results of PBT and vPvB assessment

No additional information available

### 12.6. Endocrine disrupting properties

No additional information available

### 12.7. Other adverse effects

No additional information available

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### SECTION 13: Disposal considerations

#### 13.1. Waste treatment methods

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

### SECTION 14: Transport information

In accordance with ADR / IMDG / IATA / ADN / RID

ADR	IMDG	IATA	ADN	RID
<b>14.1. UN number or ID number</b>				
UN 2259	UN 2259	UN 2259	UN 2259	UN 2259
<b>14.2. UN proper shipping name</b>				
TRIETHYLENETETRAMIN E	TRIETHYLENETETRAMIN E	Triethylenetetramine	TRIETHYLENETETRAMIN E	TRIETHYLENETETRAMIN E
<b>Transport document description</b>				
UN 2259 TRIETHYLENETETRAMIN E, 8, II, (E)	UN 2259 TRIETHYLENETETRAMIN E, 8, II	UN 2259 Triethylenetetramine, 8, II	UN 2259 TRIETHYLENETETRAMIN E, 8, II	UN 2259 TRIETHYLENETETRAMIN E, 8, II
<b>14.3. Transport hazard class(es)</b>				
8	8	8	8	8
				
<b>14.4. Packing group</b>				
II	II	II	II	II
<b>14.5. Environmental hazards</b>				
Dangerous for the environment: No	Dangerous for the environment: No Marine pollutant: No	Dangerous for the environment: No	Dangerous for the environment: No	Dangerous for the environment: No
No supplementary information available				

#### 14.6. Special precautions for user

##### Overland transport

Classification code (ADR) : C7  
Limited quantities (ADR) : 11  
Excepted quantities (ADR) : E2  
Packing instructions (ADR) : P001, IBC02  
Mixed packing provisions (ADR) : MP15  
Portable tank and bulk container instructions (ADR) : T7  
Portable tank and bulk container special provisions (ADR) : TP2  
Tank code (ADR) : L4BN  
Vehicle for tank carriage : AT  
Transport category (ADR) : 2  
Hazard identification number (Kemler No.) : 80  
Orange plates :



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Tunnel restriction code (ADR) : E

### Transport by sea

Limited quantities (IMDG) : 1 L  
Excepted quantities (IMDG) : E2  
Packing instructions (IMDG) : P001  
IBC packing instructions (IMDG) : IBC02  
Tank instructions (IMDG) : T7  
Tank special provisions (IMDG) : TP2  
EmS-No. (Fire) : F-A  
EmS-No. (Spillage) : S-B  
Stowage category (IMDG) : B  
Stowage and handling (IMDG) : SW2  
Segregation (IMDG) : SGG18, SG35  
Properties and observations (IMDG) : Moderately viscous, yellow combustible liquid with an ammoniacal odour. Miscible with water. Strongly alkaline. Can form explosive mixtures with nitric acid. When involved in a fire, evolves toxic gases. Corrosive to copper and copper alloys. Reacts violently with acids. Liquid and vapours cause burns to skin, eyes and mucous membranes. Causes skin allergy.

### Air transport

PCA Excepted quantities (IATA) : E2  
PCA Limited quantities (IATA) : Y840  
PCA limited quantity max net quantity (IATA) : 0.5L  
PCA packing instructions (IATA) : 851  
PCA max net quantity (IATA) : 1L  
CAO packing instructions (IATA) : 855  
CAO max net quantity (IATA) : 30L  
ERG code (IATA) : 8L

### Inland waterway transport

Classification code (ADN) : C7  
Limited quantities (ADN) : 1 L  
Excepted quantities (ADN) : E2  
Equipment required (ADN) : PP, EP  
Number of blue cones/lights (ADN) : 0

### Rail transport

Classification code (RID) : C7  
Limited quantities (RID) : 1L  
Excepted quantities (RID) : E2  
Packing instructions (RID) : P001, IBC02  
Mixed packing provisions (RID) : MP15  
Portable tank and bulk container instructions (RID) : T7  
Portable tank and bulk container special provisions (RID) : TP2  
Tank codes for RID tanks (RID) : L4BN  
Transport category (RID) : 2  
Colis express (express parcels) (RID) : CE6  
Hazard identification number (RID) : 80

### 14.7. Maritime transport in bulk according to IMO instruments

Not applicable



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### SECTION 15: Regulatory information

#### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

##### 15.1.1. EU-Regulations

###### REACH Annex XVII (Restriction List)

No REACH Annex XVII restrictions

###### REACH Annex XIV (Authorisation List)

EPO-HARDENER is not on the REACH Annex XIV List

###### REACH Candidate List (SVHC)

EPO-HARDENER is not on the REACH Candidate List

###### PIC Regulation (Prior Informed Consent)

EPO-HARDENER is not subject to Regulation (EU) No 649/2012 of the European Parliament and of the Council of 4 July 2012 concerning the export and import of hazardous chemicals.

###### POP Regulation (Persistent Organic Pollutants)

EPO-HARDENER is not subject to Regulation (EU) No 2019/1021 of the European Parliament and of the Council of 20 June 2019 on persistent organic pollutants

###### Ozone Regulation (1005/2009)

###### Explosives Precursors Regulation (2019/1148)

Contains no substance subject to Regulation (EU) 2019/1148 of the European Parliament and of the Council of 20 June 2019 on the marketing and use of explosives precursors.

###### Drug Precursors Regulation (273/2004)

Contains no substance subject to Regulation (EC) 273/2004 of the European Parliament and of the Council of 11 February 2004 on the manufacture and the placing on market of certain substances used in the illicit manufacture of narcotic drugs and psychotropic substances.

##### 15.1.2. National regulations

###### Germany

Employment restrictions	: Observe restrictions according Act on the Protection of Working Mothers (MuSchG). Observe restrictions according Act on the Protection of Young People in Employment (JArbSchG).
Water hazard class (WGK)	: WGK 2, Significantly hazardous to water (Classification according to AwSV; ID No. 1297).
Storage class (LGK, TRGS 510)	: LGK 8A - Combustible corrosive substances.
Hazardous Incident Ordinance (12. BImSchV)	: Is not subject of the Hazardous Incident Ordinance (12. BImSchV)

#### 15.2. Chemical safety assessment

No chemical safety assessment has been carried out

### SECTION 16: Other information

#### Abbreviations and acronyms:

ADN	European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road
ATE	Acute Toxicity Estimate
BCF	Bioconcentration factor
BLV	Biological limit value
BOD	Biochemical oxygen demand (BOD)
COD	Chemical oxygen demand (COD)
DMEL	Derived Minimal Effect level

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Abbreviations and acronyms:	
DNEL	Derived-No Effect Level
EC-No.	European Community number
EC50	Median effective concentration
EN	European Standard
IARC	International Agency for Research on Cancer
IATA	International Air Transport Association
IMDG	International Maritime Dangerous Goods
LC50	Median lethal concentration
LD50	Median lethal dose
LOAEL	Lowest Observed Adverse Effect Level
NOAEC	No-Observed Adverse Effect Concentration
NOAEL	No-Observed Adverse Effect Level
NOEC	No-Observed Effect Concentration
OECD	Organisation for Economic Co-operation and Development
OEL	Occupational Exposure Limit
PBT	Persistent Bioaccumulative Toxic
PNEC	Predicted No-Effect Concentration
RID	Regulations concerning the International Carriage of Dangerous Goods by Rail
SDS	Safety Data Sheet
STP	Sewage treatment plant
ThOD	Theoretical oxygen demand (ThOD)
TLM	Median Tolerance Limit
VOC	Volatile Organic Compounds
CAS-No.	Chemical Abstract Service number
N.O.S.	Not Otherwise Specified
vPvB	Very Persistent and Very Bioaccumulative
ED	Endocrine disrupting properties

Full text of H- and EUH-statements:	
Acute Tox. 4 (Dermal)	Acute toxicity (dermal), Category 4
Aquatic Chronic 3	Hazardous to the aquatic environment — Chronic Hazard, Category 3
H312	Harmful in contact with skin.
H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.
H412	Harmful to aquatic life with long lasting effects.
Skin Corr. 1	Skin corrosion/irritation, Category 1
Skin Corr. 1B	Skin corrosion/irritation, Category 1, Sub-Category 1B
Skin Sens. 1	Skin sensitisation, Category 1

Safety Data Sheet (SDS), EU

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This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.