



SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form : Mixture
Trade name : Epoxy 4000 T Harz
Product code : Epoxy035/037

1.2. Relevant identified uses of the substance or mixture and uses advised against

1.2.1. Relevant identified uses

Main use category : Professional use
Use of the substance/mixture : Sample preparation for metallography

1.2.2. Uses advised against

No additional information available

1.3. Details of the supplier of the safety data sheet

Cloeren Technology GmbH
In Petersholz 44
DE- 41844 Wegberg
Germany
T 02432/8902510 - F 02432/8902519
info@cloeren.de - www.cloeren.de

1.4. Emergency telephone number

Country	Organisation/Company	Address	Emergency number	Comment
Germany	Giftinformationszentrum-Nord der Länder Bremen, Hamburg, Niedersachsen und Schleswig-Holstein (GIZ-Nord) Universitätsmedizin Göttingen - Georg-August-Universität	Robert-Koch Straße 40 37075 Göttingen	+49 (0) 551 19240	

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Skin corrosion/irritation, Category 2 H315
Serious eye damage/eye irritation, Category 2 H319
Skin sensitisation, Category 1 H317
Hazardous to the aquatic environment — Chronic Hazard, Category 2 H411
Full text of H- and EUH-statements: see section 16

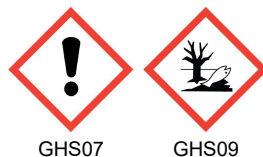
Adverse physicochemical, human health and environmental effects

Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. Toxic to aquatic life with long lasting effects.

2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms (CLP) :



GHS07

GHS09

Signal word (CLP) :

Warning

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Hazard statements (CLP)	: H315 - Causes skin irritation. H317 - May cause an allergic skin reaction. H319 - Causes serious eye irritation. H411 - Toxic to aquatic life with long lasting effects.
Precautionary statements (CLP)	: P273 - Avoid release to the environment. P280 - Wear protective gloves, protective clothing, eye protection, face protection. P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
EUH-statements	: EUH205 - Contains epoxy constituents. May produce an allergic reaction.
Extra phrases	: Contains epoxy compomts . Can cause allergic reactions.

2.3. Other hazards

Contains no PBT/vPvB substances $\geq 0.1\%$ assessed in accordance with REACH Annex XIII

Other information	: Hazardous components for labeling: 1,6-Hexandioldiglycidylether. Bisphenol-A-Epichlorhydrinharze MG ≤ 700 .
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SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Comments	: Mixture of the substances listed below with harmless additives
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Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Bisphenol-A-Epichlorhydrinharze MG ≤ 700	CAS-No.: 25068-38-6 EC-No.: 500-033-5 EC Index-No.: 603-074-00-8	> 30	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411 (M=0)
1,6-Hexandioldiglycidylether	CAS-No.: 16096-31-4	10 – 25	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 3, H412
Bisphenol-F-Epichlorhydrin-Harz	CAS-No.: 28064-14-4	10 – 25	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411

Full text of H- and EUH-statements: see section 16

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures after inhalation	: Remove person to fresh air and keep comfortable for breathing.
First-aid measures after skin contact	: Wash skin with plenty of water. Take off contaminated clothing. If skin irritation or rash occurs: Get medical advice/attention.
First-aid measures after eye contact	: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
First-aid measures after ingestion	: Call a poison center or a doctor if you feel unwell.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects after skin contact	: Irritation. May cause an allergic skin reaction.
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Symptoms/effects after eye contact : Eye irritation.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media : Water spray. Dry powder. Foam. Carbon dioxide.

5.2. Special hazards arising from the substance or mixture

Hazardous decomposition products in case of fire : Toxic fumes may be released.

5.3. Advice for firefighters

Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

Emergency procedures : Ventilate spillage area. Avoid contact with skin and eyes. Avoid breathing dust/fume/gas/mist/vapours/spray.

6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

For containment : Collect spillage.
Methods for cleaning up : Take up liquid spill into absorbent material.
Other information : Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Ensure good ventilation of the work station. Avoid contact with skin and eyes. Wear personal protective equipment. Avoid breathing dust/fume/gas/mist/vapours/spray.
Hygiene measures : Wash contaminated clothing before reuse. Contaminated work clothing should not be allowed out of the workplace. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Store in a well-ventilated place. Keep cool.
Storage area : storage class 10.

7.3. Specific end use(s)

No additional information available

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SECTION 8: Exposure controls/personal protection

8.1. Control parameters

8.1.1 National occupational exposure and biological limit values

No additional information available

8.1.2. Recommended monitoring procedures

No additional information available

8.1.3. Air contaminants formed

No additional information available

8.1.4. DNEL and PNEC

No additional information available

8.1.5. Control banding

No additional information available

8.2. Exposure controls

8.2.1. Appropriate engineering controls

Appropriate engineering controls:

Ensure good ventilation of the work station.

8.2.2. Personal protection equipment

Personal protective equipment symbol(s):



8.2.2.1. Eye and face protection

Eye protection:

Safety glasses

8.2.2.2. Skin protection

Skin and body protection:

Wear suitable protective clothing

Hand protection:

The glove material must be impermeable and resistant to the product / the substance / the preparation.

Selection of the glove material taking into account the penetration times, permeation rates and the

Degradation. Recommendation:

uvex u-chem 3000 (DIN EN 374)

Material: nitrile rubber

Material thickness: 0.5 mm

Value for the permeation: > 120 min (level 4)

Recommendation:

uvex u-fit strong N2000 (DIN EN 374)

Material: nitrile rubber

Material thickness: 0.2 mm

Value for the permeation: > 30 min (level 2)

8.2.2.3. Respiratory protection

Respiratory protection:

Ensure adequate ventilation or use a fume cupboard. No respiratory protection is required with normal use.

8.2.2.4. Thermal hazards

No additional information available

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8.2.3. Environmental exposure controls

Environmental exposure controls:

Avoid release to the environment.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Colour	: yellowish.
Odour	: characteristic.
Odour threshold	: No data available
pH	: No data available
Relative evaporation rate (butylacetate=1)	: No data available
Melting point	: Not applicable
Freezing point	: No data available
Boiling point	: ≥ 200 °C
Flash point	: 150 °C
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Flammability (solid, gas)	: Not applicable
Vapour pressure	: 1 hPa
Relative vapour density at 20 °C	: No data available
Relative density	: No data available
Density	: 1.1 g/cm ³ ISO 2811-2
Solubility	: No data available
Partition coefficient n-octanol/water (Log Pow)	: No data available
Viscosity, kinematic	: 795.455 mm ² /s
Viscosity, dynamic	: 875 mPa·s ISO 3219
Explosive properties	: No data available
Oxidising properties	: No data available
Explosive limits	: No data available

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.5. Incompatible materials

Oxidizing agent.

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

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SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity (oral) : Not classified
Acute toxicity (dermal) : Not classified
Acute toxicity (inhalation) : Not classified

Bisphenol-A-Epichlorhydrinharze MG ≤ 700 (25068-38-6)

LD50 oral rat	> 2000 mg/kg bodyweight Animal: rat, Animal sex: female, Guideline: OECD Guideline 420 (Acute Oral Toxicity - Fixed Dose Method)
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LD50 dermal rat	> 2000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 402 (Acute Dermal Toxicity), Guideline: EU Method B.3 (Acute Toxicity (Dermal))
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Skin corrosion/irritation : Causes skin irritation.
Serious eye damage/irritation : Causes serious eye irritation.
Respiratory or skin sensitisation : May cause an allergic skin reaction.
Germ cell mutagenicity : Not classified
Carcinogenicity : Not classified

Bisphenol-A-Epichlorhydrinharze MG ≤ 700 (25068-38-6)

NOAEL (chronic, oral, animal/male, 2 years)	15 mg/kg bodyweight Animal: rat, Animal sex: male, Guideline: OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies), Guideline: EPA OPPTS 870.4300 (Combined Chronic Toxicity / Carcinogenicity), Guideline: other:MITI, Japanese ministry of international trade and industry, February 1998, Remarks on results: other:Effect type: toxicity (migrated information)
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NOAEL (chronic, oral, animal/female, 2 years)	100 mg/kg bodyweight Animal: rat, Animal sex: female, Guideline: OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies), Guideline: EPA OPPTS 870.4300 (Combined Chronic Toxicity / Carcinogenicity), Guideline: other:MITI, Japanese ministry of international trade and industry, February 1998, Remarks on results: other:Effect type: toxicity (migrated information)
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Reproductive toxicity : Not classified
STOT-single exposure : Not classified
STOT-repeated exposure : Not classified

Bisphenol-A-Epichlorhydrinharze MG ≤ 700 (25068-38-6)

NOAEL (oral, rat, 90 days)	50 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents), Guideline: EPA OPPTS 870.3100 (90-Day Oral Toxicity in Rodents), Guideline: EU Method B.26 (Sub-Chronic Oral Toxicity Test: Repeated Dose 90-Day Oral Toxicity Study in Rodents), Guideline: other:japanese MITI guidelines for toxicity testing of chemicals
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Aspiration hazard : Not classified

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Viscosity, kinematic	795.455 mm ² /s
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SECTION 12: Ecological information

12.1. Toxicity

Ecology - general : Toxic to aquatic life with long lasting effects.
Hazardous to the aquatic environment, short-term (acute) : Not classified
Hazardous to the aquatic environment, long-term (chronic) : Toxic to aquatic life with long lasting effects.
Not rapidly degradable

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Bisphenol-A-Epichlorhydrinharze MG ≤ 700 (25068-38-6)

LC50 - Fish [1]	1.2 mg/l Test organisms (species): Oncorhynchus mykiss (previous name: Salmo gairdneri)
EC50 72h - Algae [1]	9.4 mg/l Test organisms (species): Scenedesmus capricornutum
EC50 72h - Algae [2]	> 11 mg/l Test organisms (species): Scenedesmus capricornutum
LOEC (chronic)	1 mg/l Test organisms (species): Daphnia magna Duration: '21 d'
NOEC (chronic)	0.3 mg/l Test organisms (species): Daphnia magna Duration: '21 d'

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

Bisphenol-A-Epichlorhydrinharze MG ≤ 700 (25068-38-6)

Bioconcentration factor (BCF REACH)	31
Partition coefficient n-octanol/water (Log Pow)	3.24

1,6-Hexandioldiglycidylether (16096-31-4)

Bioconcentration factor (BCF REACH)	3.57
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12.4. Mobility in soil

No additional information available

12.5. Results of PBT and vPvB assessment

No additional information available

12.6. Other adverse effects

No additional information available

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

SECTION 14: Transport information

In accordance with ADR / IMDG / IATA / ADN / RID

ADR	IMDG	IATA	ADN	RID
14.1. UN number				
UN 3082	UN 3082	UN 3082	UN 3082	UN 3082
14.2. UN proper shipping name				
ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (epoxy resin)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. ((epoxy resin))	Environmentally hazardous substance, liquid, n.o.s. ((epoxy resin))	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. ((epoxy resin))	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. ((epoxy resin))

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ADR	IMDG	IATA	ADN	RID
Transport document description				
UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (epoxy resin), 9, III, (-)	UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. ((epoxy resin)), 9, III, MARINE POLLUTANT	UN 3082 Environmentally hazardous substance, liquid, n.o.s. ((epoxy resin)), 9, III	UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. ((epoxy resin)), 9, III	UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. ((epoxy resin)), 9, III
14.3. Transport hazard class(es)				
9	9	9	9	9
14.4. Packing group				
III	III	III	III	III
14.5. Environmental hazards				
Dangerous for the environment: Yes	Dangerous for the environment: Yes Marine pollutant: Yes	Dangerous for the environment: Yes	Dangerous for the environment: Yes	Dangerous for the environment: Yes
No supplementary information available				

14.6. Special precautions for user

Overland transport

Classification code (ADR) : M6
 Special provisions (ADR) : 274, 335, 375, 601
 Limited quantities (ADR) : 5I
 Excepted quantities (ADR) : E1
 Packing instructions (ADR) : P001, IBC03, LP01, R001
 Special packing provisions (ADR) : PP1
 Mixed packing provisions (ADR) : MP19
 Portable tank and bulk container instructions (ADR) : T4
 Portable tank and bulk container special provisions (ADR) : TP1, TP29
 Tank code (ADR) : LGBV
 Vehicle for tank carriage : AT
 Transport category (ADR) : 3
 Special provisions for carriage - Packages (ADR) : V12
 Special provisions for carriage - Loading, unloading and handling (ADR) : CV13
 Hazard identification number (Kemler No.) : 90
 Orange plates :



Tunnel restriction code (ADR) : -

Transport by sea

Special provisions (IMDG) : 274, 335, 969
 Limited quantities (IMDG) : 5 L
 Excepted quantities (IMDG) : E1
 Packing instructions (IMDG) : LP01, P001
 Special packing provisions (IMDG) : PP1
 IBC packing instructions (IMDG) : IBC03
 Tank instructions (IMDG) : T4

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Tank special provisions (IMDG)	: TP1, TP29
EmS-No. (Fire)	: F-A
EmS-No. (Spillage)	: S-F
Stowage category (IMDG)	: A

Air transport

PCA Excepted quantities (IATA)	: E1
PCA Limited quantities (IATA)	: Y964
PCA limited quantity max net quantity (IATA)	: 30kgG
PCA packing instructions (IATA)	: 964
PCA max net quantity (IATA)	: 450L
CAO packing instructions (IATA)	: 964
CAO max net quantity (IATA)	: 450L
Special provisions (IATA)	: A97, A158, A197
ERG code (IATA)	: 9L

Inland waterway transport

Classification code (ADN)	: M6
Special provisions (ADN)	: 274, 335, 375, 601
Limited quantities (ADN)	: 5 L
Excepted quantities (ADN)	: E1
Equipment required (ADN)	: PP
Number of blue cones/lights (ADN)	: 0

Rail transport

Classification code (RID)	: M6
Special provisions (RID)	: 274, 335, 375, 601
Limited quantities (RID)	: 5L
Excepted quantities (RID)	: E1
Packing instructions (RID)	: P001, IBC03, LP01, R001
Special packing provisions (RID)	: PP1
Mixed packing provisions (RID)	: MP19
Portable tank and bulk container instructions (RID)	: T4
Portable tank and bulk container special provisions (RID)	: TP1, TP29
Tank codes for RID tanks (RID)	: LGBV
Transport category (RID)	: 3
Special provisions for carriage – Packages (RID)	: W12
Special provisions for carriage - Loading, unloading and handling (RID)	: CW13, CW31
Colis express (express parcels) (RID)	: CE8
Hazard identification number (RID)	: 90

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. EU-Regulations

REACH Annex XVII (Restriction List)

Contains no REACH substances with Annex XVII restrictions

REACH Annex XIV (Authorisation List)

Contains no REACH Annex XIV substances

REACH Candidate List (SVHC)

Contains no substance on the REACH candidate list

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PIC Regulation (Prior Informed Consent)

Contains no substance subject to Regulation (EU) No 649/2012 of the European Parliament and of the Council of 4 July 2012 concerning the export and import of hazardous chemicals.

POP Regulation (Persistent Organic Pollutants)

Contains no substance subject to Regulation (EU) No 2019/1021 of the European Parliament and of the Council of 20 June 2019 on persistent organic pollutants

Ozone Regulation (1005/2009)

Contains no substance subject to REGULATION (EU) No 1005/2009 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 16 September 2009 on substances that deplete the ozone layer.

Explosives Precursors Regulation (2019/1148)

Contains no substance subject to Regulation (EU) 2019/1148 of the European Parliament and of the Council of 20 June 2019 on the marketing and use of explosives precursors.

Drug Precursors Regulation (273/2004)

Contains no substance subject to Regulation (EC) 273/2004 of the European Parliament and of the Council of 11 February 2004 on the manufacture and the placing on market of certain substances used in the illicit manufacture of narcotic drugs and psychotropic substances.

15.1.2. National regulations

Germany

Employment restrictions : Observe restrictions according Act on the Protection of Working Mothers (MuSchG).
Observe restrictions according Act on the Protection of Young People in Employment (JArbSchG).
Water hazard class (WGK) : WGK 2, Significantly hazardous to water (Classification according to AwSV, Annex 1).
Storage class (LGK, TRGS 510) : LGK 10 - Combustible liquids.
Hazardous Incident Ordinance (12. BImSchV) : Is not subject of the Hazardous Incident Ordinance (12. BImSchV)

15.2. Chemical safety assessment

No chemical safety assessment has been carried out

SECTION 16: Other information

Abbreviations and acronyms:

ADN	European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road
ATE	Acute Toxicity Estimate
BCF	Bioconcentration factor
BLV	Biological limit value
BOD	Biochemical oxygen demand (BOD)
COD	Chemical oxygen demand (COD)
DMEL	Derived Minimal Effect level
DNEL	Derived-No Effect Level
EC-No.	European Community number
EC50	Median effective concentration
EN	European Standard
IARC	International Agency for Research on Cancer
IATA	International Air Transport Association
IMDG	International Maritime Dangerous Goods
LC50	Median lethal concentration

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Abbreviations and acronyms:	
LD50	Median lethal dose
LOAEL	Lowest Observed Adverse Effect Level
NOAEC	No-Observed Adverse Effect Concentration
NOAEL	No-Observed Adverse Effect Level
NOEC	No-Observed Effect Concentration
OECD	Organisation for Economic Co-operation and Development
OEL	Occupational Exposure Limit
PBT	Persistent Bioaccumulative Toxic
PNEC	Predicted No-Effect Concentration
RID	Regulations concerning the International Carriage of Dangerous Goods by Rail
SDS	Safety Data Sheet
STP	Sewage treatment plant
ThOD	Theoretical oxygen demand (ThOD)
TLM	Median Tolerance Limit
VOC	Volatile Organic Compounds
CAS-No.	Chemical Abstract Service number
N.O.S.	Not Otherwise Specified
vPvB	Very Persistent and Very Bioaccumulative
ED	Endocrine disrupting properties

Full text of H- and EUH-statements:	
Aquatic Chronic 2	Hazardous to the aquatic environment — Chronic Hazard, Category 2
Aquatic Chronic 3	Hazardous to the aquatic environment — Chronic Hazard, Category 3
EUH205	Contains epoxy constituents. May produce an allergic reaction.
Eye Irrit. 2	Serious eye damage/eye irritation, Category 2
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.
Skin Irrit. 2	Skin corrosion/irritation, Category 2
Skin Sens. 1	Skin sensitisation, Category 1

Safety Data Sheet (SDS), EU

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.